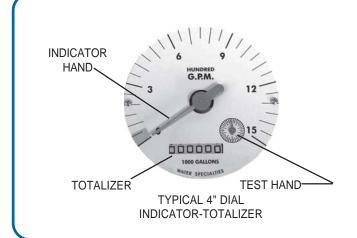
30111-17 Rev. 2.4/04-06



MODEL ML04-HT 150 psi FLANGED TUBE METER-HIGH TEMPERATURE SEALED METER MECHANISM - MAGNETIC DRIVE INDICATOR - TOTALIZER SIZES 2" thru 48"





DESCRIPTION

- MODEL ML04-HT FLANGED TUBE METERS are manufactured to the highest standards. Materials used on all meters meet or exceed AWWA standard C704-02. The flanged end tube design permits use in a wide range of applications with up to 150 psi working pressure. Flanged ends are 150 lb. AWWA class D flat face steel flanges. Fabricated steel meter tubes have straightening vanes and is protected externally with 12 to 15 mils of NSF approved fusion epoxy resin.
- **INSTALLATION** is made similar to placing a short length of flanged end pipe in the line. The meter can be installed in any of the following positions: vertically, horizontally or inclined on suction or discharge lines. However, the indicator-totalizer must be positioned in the upward direction on the top of the pipe only. The meter must have a full flow of liquid for proper accuracy. Fully opened gate valves, fittings or other obstructions that tend to set up flow disturbances should be a minimum of five pipe diameters upstream and one pipe diameter downstream from the meter.
- **PROPELLER** is magnetically coupled with the drive mechanism through the sealed oil filled gearbox. This completely eliminates water entering the meter assembly, as well as the need for any packing gland. The propeller is a conical shaped three bladed propeller, injection molded of thermoplastic material and is resistant to normal water corrosion and deformity due to high flow velocities.
- **BEARING** in propeller is a water lubricated ceramic sleeve and spindle bearing system with a ceramic/stainless steel spindle. Dual ceramic thrust bearings, standard on all meters, handle flows in both forward and reverse directions. The bearing design promotes extended periods of maintenance free propeller operation. Bearings within the sealed meter mechanism are shielded precision stainless steel bearings and are factory lubricated for the life of the meter.
- **INDICATOR-TOTALIZER** is mechanically driven by the meter mechanism and features a full 4" diameter, 250 degree sweep dial with a six digit, straight reading type totalizer and sweep test hand. The indicator drive mechanism is temperature compensated so the indicator will be accurate at all points on the dial when operated between 32° and 140° F. The indicator dial can be furnished in GPM, CFS, MGD or any standard liquid measuring units with choice of standard totalizer measuring units. The bonnet, with padlock hasp, is o-ring sealed to the meter head.
- CHANGE GEARS may be easily exchanged in the field when changing the dial, or when recalibrating for different pipe sizes. It is not necessary to remove pressure from the line for these changes.
- **O-RING SEALS** are used at the meter head and all points where seals are required, making the meter mechanism completely immune to any of the corrosive effects of atmospheric moisture or the liquids measured by the meter assembly. Constructed of Viton®.

SPECIFICATIONS

ACCURACY plus or minus 2% of actual flow within the range specified for each meter size.

PRESSURE RANGE up to 150 PSI maximum working pressure.

TEMPERATURE RANGE

Up to 250° F Maximum Nylon Propeller Up to 350° F Maximum Ryton Propeller Consult factory for special construction for lower temperatures.

- MINIMUM FLOWS as shown for each meter size and construction are required for accurate registration. See flow chart. NOTE: Minimum flow will be higher when auxiliary equipment is added.
- **MAXIMUM FLOWS** as shown for each meter size and construction are rated for continuous operation. See flow chart.
- **INTERMITTENT FLOWS** as shown for each meter size are rated for 10% to 15% of the total time the meter is operating. Consult factory for High Velocity construction when intermittent flows are higher than shown on flow chart and/or when longer operating periods are required.

MATERIALS used in construction are chosen to minimize the corrosive effects of the liquids measured by the meter assembly. MAGNETS are permanent ceramic type.

INTERIOR BEARINGS are shielded stainless steel.

PROPELLER BEARING is ceramic sleeve type.

PROPELLER SPINDLE is ceramic coated stainless steel.

PROPELLER is injection molded thermoplastic.

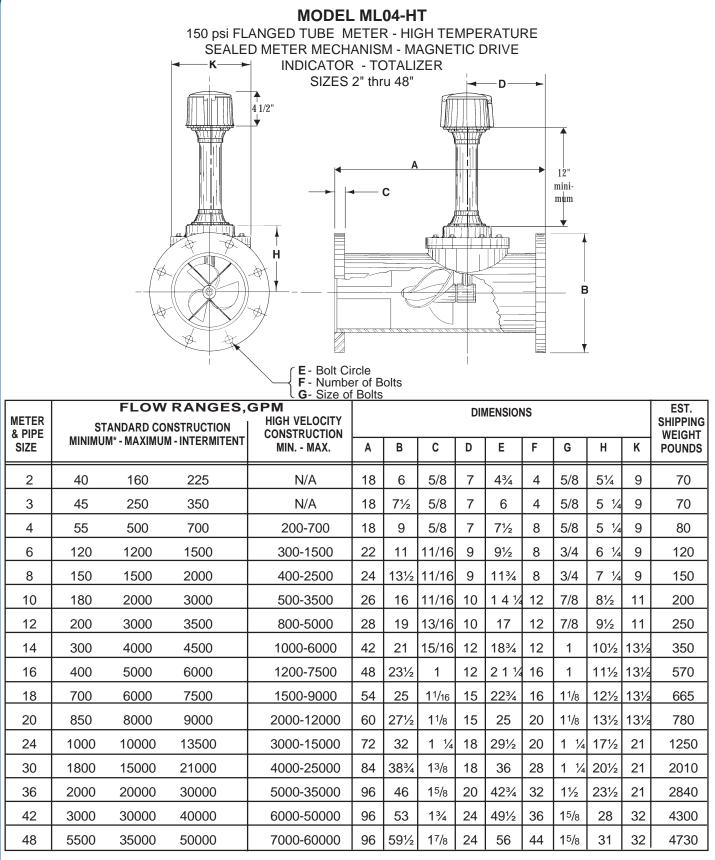
GEARBOX is cast bronze.

SEPARATOR and SHAFTS are stainless steel.

METER HEAD BOLTS are stainless steel on 2"-20" units and plated steel on 24"-48" units.

METER HEAD is cast iron or fabricated steel NSF approved, fusion bonded epoxy coated. The base of meter head is primer coated. METER TUBE is fabricated steel with straightening vanes and coated, outside, with 12-15 mils of NSF approved, fusion bonded epoxy by the fluidized bed method. The inside is primer coated only.

- **OPTIONAL EQUIPMENT** is available upon request including, special construction or materials and a wide range of controls and instruments for indicating, totalizing and recording flow data.
- ORDERING INFO must be specified by the customer and should include minimum and maximum flow ranges, the temperature of the meter environment, the totalizer dial units required, the type of materials/ construction needed and optional equipment desired. This meter requires a Model CN02 Totalizer Extension of at least 12" in length.



Standard construction will be supplied for all main line meters unless special flow range, materials, or construction are required. * Minimum will be affected by Propeller Material and Extension Length.

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